

EMC for Engineers November 23, 2023

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This presentation on experiments to educate for electromagnetic compatibility (EMC) awareness addresses engineers in an organization involved with electronics systems who are not primarily involved with electromagnetic (EM)–engineering.



This slide has no notes.

Definition of EMC: emission and susceptibility

Equipment can both disturb and be disturbed





Emission: "Without generating unacceptable electromagnetic disturbances into that environment"

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Definition of EMC: emission and susceptibility

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2023-11-29

└─Definition of EMC: emission and susceptibility

Emission and Immunity are environment related. There are EMC standards for different environments.

When addressing EMC the first step is to find out what the requirements are for the product under development. In this tutorial, the US military standards will be referred to occasionally since the target audience is involved with military equipment. A second reason is that they are available for free on the internet¹.

Systems perspective: performance criteria depending on criticality of failure, a criterion is selected (often included in the standard)



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Viewed from the systems perspective, the immunity aspect can be translated into performance criteria. In the example of e.g. a plane struck by lightning, the choice is definitely 'A'. This is the only performance that is safe for the passengers and crew of the plane.

In less critical situations criterion 'B' or even'C' can be acceptable. B could be interpreted as lines of interference in the old fashioned television receivers when a vehicle with noisy ignition signals would pass. After the vehicle passed, the interference would stop by itself. No user actions necessary.

An example of performance criterion 'C' would be a power failure of a desktop computer. The computer would stop working and user intervention is required to get it to work again. After that intervention the computer should work as specified again.

An aspect that is especially stressed under the European law (CE marking) is that a system shall never pose a threat to people, animals or infrastructure under any of the criteria (Aspect 49). So even under the (not shown) criterion 'D': failure, the machine will never work again but it is not allowed to explode or catch fire.





domain goes into that experiment.

Channel-B shows whatever comes back out of the experiment.

to the left of the CB. All experiments can be performed in the timeor frequency-domain (Aspect 50).

Part 1: Signal Integrity

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An important aspect of EMC is the flawless operation of the system itself.

As EMC is all about interconnections, we look at what happens to the signals that are transmitted over them.

The system benefits from undisturbed signals.

That situation is labeled signal integrity.

If a signal arrives *in excellent shape* this implies nothing is lost underway that could disturb others.

Signal Integrity helps the achievement of EMC



EMC for Engineers ⁶⁷⁻¹¹⁻ Signal Integrity (SI) undistorted tr	ansmission
Signal integrity means transmitted signals over	loscope looks exactly like the signal sent out
an interconnection are received intact, without	at channel-A.
any distortion.	The only difference is the arrival time of the
The experiment shown in this slide uses a fast	transitions.

risetime square wave which is sent from one side to the other over a 3 m coaxial interconnection.

The arriving signal at channel-B of the oscil-

They arrive about 18 ns later at channel-B. This effect is called: propagation delay, τ_{PD} , dimension $\frac{1}{2}$ (Aspect 51).





If we use a slow rise time signal, the propagation delay is the same but no longer visible on the oscilloscope.



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└─Signal integrity: distorted signal transmission



Returning to the fast risetime signal, we do the same experiment after removal of the 50Ω load resistor at channel-B. When viewed at 20 <code>ns/div</code>, the signal at channel-B looks O.K. but has twice the amplitude compared to the signal sent out at channel-A. Another 18 ns after the transition reached channel-B, the signal at channel-A also rises to the double amplitude seen at channel-B.

The phenomenon seen is called reflection. The signal transition at channel-A is a combination of voltage and current departing in the direction of channel-B. The ratio of this voltage to this current is $\frac{V}{I} = 50\Omega$, the, so called, characteristic impedance of the coax transmission-

line. When arriving at channel-B, the current can no longer flow as the load has been removed. What happens to the energy in this signal flow? It bounces back into the direction of channel-A. This bounced signal transition has the same amplitude as the original but the opposite current. At channel-B we see the double amplitude voltage immediately. 18 ns later, the reflected signal arrives back at channel-A. This is visible as a rise of the voltage to twice its original value (Aspect 52). The reflected signal continues on towards the generator.

But as the generator has 50Ω impedance, there are no more reflections.





incoming current. short-circuited In the same way, а transmission-line reflects the incoming voltage.

At channel-A we see the departing transition as before but this time, after a delay of $2\tau_{PD}$, the signal voltage returns to zero (Aspect 53).





observation that currents run in loops? The loop story, i.e. the idea that electrons leave the source to flow to the load and then return to the source via the return conductor can never explain the observed reflection effects.







the top picture on the slide. What appears to happen is depicted in the charges moving from source to load together as a wave, in the same direction (Aspect 54).

Part 2: Measuring electric fields

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29	EMC for Engineers	Quantify EM-phenomena
2023-11-2	Quantify EM-phenomena	Part 2: Measuring electric fields
	In order to get a better handle on EM- measure them. phenomena, we need to be able to quantify, First we focus on electric	fields.





We will now look at how cross-talk works. Starting with capacitive cross-talk i.e. the exchange of energy between conductors based on electric fields.

Electric fields exist between two conductors with a voltage difference. Hence the dimension: volts per meter (V_m) .

In the cross-talk situation, the *victim* conductor is exposed to the electric field of the source. The effect is that a surface charge appears on the exposed surface corresponding to the existing electric field level. Gauss' law describes the amount of charge, Q_D , based on the strength of this electric field, E, the area exposed, A_e , and the permittivity or dielectric constant of

the medium between the conductors, ε_0 , in free space, to be multiplied by ε_r , the relative permittivity with respect to air or vacuum if in another medium.

If the victim conductor is insulated, charge is pulled towards or pushed away from the exposed surface. This is called charge*displacement*.

If the victim conductor is connected to the outside world, the displaced charge will give rise to a *displacement current* into or from the outside world. (Aspect 55)

The displacement current can be used to measure (alternating current (AC)) electric fields.



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Changing electric field induces conductor *current*

This surface charge occurs even if the electric field, E, is static –the direct current (DC) situation–: $Q = A_e \cdot \varepsilon_0 \cdot E$, possibly multiplied by ε_r for a medium other than air.

For a changing electric field –the AC situation– the induced surface charge is rising and falling over time, t, with the value of the electric field, E(t).

This implies a current, $I(t) = \frac{\partial Q}{\partial t}$. In the frequency domain this can be written as $I(j\omega) = j\omega \cdot Q$.

Here, $\omega,$ is the angular frequency in radians per second.

It relates to the frequency $f = \frac{\omega}{2\pi}$ in Hertz. For an insulated victim conductor, this implies that the charges moves back and forth between the surface facing the field-source and the opposite side.

Changing electric field induces conductor current

But usually this victim conductor is connected to e.g. a measuring instrument in order to measure the AC-voltage on the source conductor.

As such, a plate or rod of metal can be used as a transducer to measure electric fields or even voltages on a wire that cannot be touched e.g. for safety reasons, as shown in the slide.

This transducer generates a current based on the changing electric field: $I(j\omega) = j\omega \cdot A_e \cdot \varepsilon_0 \cdot E(j\omega)$. Gauss' law hence leads to what is called a *substitute* <u>current</u> source (Aspect 56).



_	EMC for Engineers		Use Gauss' law to measure electric fields equations for the measurement circuit loaded with resistor	
2023-11-29	Use Gauss' law to measure electric fields	Equivalent Circuit Model: $ \begin{array}{c} $	And the second s	
	Intentional electric field transducers usually the transducer to the		t inctru	

Intentional electric field transducers usually have a second metal plate forming a capacitor with the measurement plate electrode. This second or ground reference plane (GRP) is often shaped as a cup, shielding the measurement plate from other sources in the environment.

Why? For the simple reason that two wires are required to measure the generated substitute current source. Remember: currents run in loops, slide 12!

This is a coax transmission-line that connects

the transducer to the measurement instrument.

The instrument terminates this transmissionline with a load resistor equal to the characteristic impedance, Z_0 , of the line to avoid reflections.

The equivalent circuit to measure electric fields hence has three components:

- The substitute current source, I
- A parallel capacitor, C
- A parallel resistor, R



2023-11-29	EMC for Engineers	c fields	Use Gauss' law to measure evaluate balance of strandard or distance of evaluate balance of the strandard of the strandard of the $v_0 = c_1 < c_4$, v_0 , $v_1 = u = d_1$, $v_1 = u = d_1$, $v_1 = u = d_1$, $v_2 = u = d_1$, $v_3 = u = d_1$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u = d_1$, $v_4 = u = d_2$, $v_4 = u$	electric fields we loaded with a resistor $\frac{R}{C+1}$ $\frac{c_{0} \cdot E}{\frac{E}{r_{f}} \frac{1}{j_{0} + \frac{1}{RC}}}$ HF: $\omega > \frac{1}{RC}$
	We are interested in the relation of the voltage that appears across the measurement instru- ment, V_0 , and the electric field to which the sensor is exposed. The slide shows the network math involved. Two frequency regions can be recognized: 1. A low frequency region for frequencies be- low $\omega = \frac{1}{RC}$. Here V_0 increases proportional to frequency;	2. A high frequency regions frequency. From this point on, V_0 is quency. This capacitive probe- probe's diameter is much ter wavelength of the high measured. This is called the proximation. More detail can be found	on above that corr s constant over f nodel assumes t smaller than a qua nest frequency to he low-frequency a starting on slide 3	ier re- he ar- be ip- 39.





$$\omega_{CO} = \frac{1}{RC}.$$

In the V_0 case here it is linear as the voltages

are often expressed in $dB\mu V$





the ratio $AF = \frac{E}{V_0} \text{ m}^{-1}$. The electric field value, E can then be found by multiplying the measured output voltage, V_0 , with the AF yielding a dimension $\frac{V}{m}$. measured, e.g. as $dB\mu V$, and the logarithm of the antenna factor AF should now be added instead of multiplied!

The treatment of decibel calculus is beyond the scope of this lecture.





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igsic Use Gauss' law to measure electric fields

The slide shows a possible E-field probe design: a circular section of double-clad printed circuit board (PCB).

The capacitance of this device, *C* can be measured with an LCR-meter. Given the termination resistor, usually $R = 50\omega$, the cut-off frequency can then be calculated: $f_{CO} = \frac{1}{2\pi RC}$. In EMC-standards, e.g. the MIL-STD-461, an electric field probe as shown here is called a \dot{D}

or "*D*-dot" probe. This is because the electric field, *E*, is multiplied by ε_0 , which is called the dielectric displacement, *D*.

The equation for the substitute current, I,



then uses the derivative $I = A_e \frac{\partial D}{\partial t}$ which can be written as $I = A_e \dot{D}$ (Aspect 58).

The capacitance between the sensor plate and the reference is C = 72 pF. Therefore, with $R = 50 \ \Omega$, the cut-off frequency is $F_{CO} = \frac{1}{2\pi RC} = 44$ MHz.

This frequency would come down if a higher load resistor is used e.g. $R = 100 \text{ k}\Omega$: theoretically, 22 kHz. A 50 Ω connecting cable would disturb this². So, a local high-impedance receiver would have to be placed in/at the transducer in this case.

The flat curve will start to fluctuate at very high frequencies, see slide 39 Aspect 58).

²It behaves as an extra *capacitive* load now pprox 100 PF/m.



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-Example electric field probes

Next to the probe described in slide 20 and its little brother, three more are shown here. A simple copper plate mounted on a BNCconnector is shown at the top left.

A brass rod is shown to the right of it.

A disadvantage for this type of probe is the missing -defined- parallel capacitor.

Which makes it difficult to calibrate: there is always capacitance from the sensor-plate or rod to the GRP -which is only the connector body here- but it is very dependent of the way the probe is handled and the closeness to other metallic objects around -sometimes called "hand-effect"-.



On the other hand, calibration is not common for D-dot probes as they are only used to show E-fields are present. Their amplitudes are not measured.

The device shown in the left-bottom corner is a commercial capacitive coupling clamp which is used to measure emission interference from cables and also to inject capacitive currents onto cables to check susceptibility. As it concern cables, these tests are classified as conducted.

In principle all probes shown are able to generate electric fields towards nearby conductors (Aspect 58).

Part 3: Measuring currents and magnetic fields

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EMC for Engineers
Part 3: Measuring currents and magnetic fields
Part 4: Measuring currents and magnetic fields

In order to get a better handle on EM-phenomena, we need to be able to quantify, measure them.

Here we focus on magnetic fields and currents.





magnetic fields (Aspect 59).

As soon as the network loop is exposed to al-

fields and the phenomenon of mutual inductance.





In $loop_1$, which has an alternating current, I_1 , generating the magnetic flux, Φ_{loop1} , the process creating the flux Phi_{loop2} in $loop_2$ is called mutual-induction.

The magnetic flux produced by a current, I_1 , in a wire loop, L_1 , is $\Phi_{loop1} = L_1 I_1$.

Therefore, the self-induction of the loop is

 $L_1 = \frac{\Phi_{loop1}}{l_1}.$

Some of this flux, Φ_{loop2} is picked up by the nearby second loop and induces a *voltage* based on Faraday's law.

The ratio $\frac{\Phi_{loop2}}{I_1} = M12$ is called the mutual induction between $loop_1$ and $loop_2$.

This principle is used e.g. in transformers.



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└─Current *change* loop 1 induces *voltage* in loop 2

Faraday's law defines the voltage, $V_{noise}(t)$ here, developed in $loop_2$ as $V_{noise}(t) = -\frac{\partial \Phi_{loop_2}}{\partial t}$

 $\begin{array}{l} - \frac{\partial t}{\partial t}.\\ \text{This noise voltage can be rewritten as:}\\ V_{noise}(t) = - \frac{\partial M_{12}I_{loop_1}(t)}{\partial t}. \end{array}$

The $V_{noise}(t)$ describes the effects³ seen in $loop_2$ due to the interference caused by the current $I_{loop_1}(t)$ in $loop_1$.

Therefore it is called a *substitute* –voltage– source, characteristic for inductive –magnetic– interference (Aspect 60).

In the frequency domain, this substitute source can be written as:

 $V_{noise}(j\omega) = -j\omega M_{12}I_{loop_1}(j\omega)$ Note:

1. Lenz's law states that the direction of the electric current induced in a conductor by a changing magnetic field is such that the magnetic field created by the induced current opposes changes in the initial magnetic field. This is the **minus sign** in Faraday's law (Aspect 61).

Current change loop 1 induces voltage in loop 2

2. Inductive cross-talk has a substitute *volt-age* source (see Aspect 60).

3. Capacitive cross-talk has a substitute *current* source (see Aspect 55).

³If *loop*₂ is loaded, the self-induction, L_2 will have to be considered to calculate l_2 .



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Use Faraday's law to measure currents

The cross-talk mechanism through mutual induction can be used to measure currents.

This is usually performed by actually building a transformer.

It has a ferrite –or metal– core on which the measuring loop is wound as a $coil^4$.

On the left in the slide a picture of a coil using two ferrite C-cores, as used in the old TVreceivers high-voltage transformer.

At the right hand side, a toroid core with wire windings⁵.

In both cases the current-to-be-measured flows in a wire or cable that is led through



the center of the magnetically closed ferrite loop: a single turn. The device is called a current-transformer, current-probe or currentclamp. The disadvantage of the former, separable core is that this specific ferrite shape is not manufactured any more. The disadvantage of the latter ring model is that it cannot be "opened". Hence it can only be used if the cable or wire connector fits through the center hole.

Note: these are EMC-experiment devices. Use a ready made commercial current clamp for formal tests –see e.g. inset top-right–.

⁴Separable core: the older ferrite 3C8 (These current-clamps were designed and built in 1991). ⁵Ferrite core 3E27 size TX40/24/16, 53 turns of insulated AWG 22 wire, $F_{CO} = 300$ Hz on 50 Ω .



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Use Faraday's law to measure currents

As for the case of the capacitive probe on slide 18, an equivalent circuit diagram can be drawn for the current-probe.

It shows the substitute voltage source, $V_{ind}(j\omega) = j\omega MI(j\omega)$ in series with a coil, L_{probe} .

This current-probe shall be terminated in a resistor -at the end of the coax cable on the measurement instrument-, usually 50ω , the coax characteristic impedance (Aspect 62).

This inductive-probe has a high-pass behavior as the capacitive-probe and a clear cut-off fre-

quency, $f_{cut-off} = \frac{R}{2\pi L_{probe}}$



The coil, L_{probe} , of a home-made –or commercial- version can be measured with an LCR-meter, to use in the $f_{cut-off}$ -equation (if applicable: probe core should be closed).

The current-transformer transfers a current into a voltage. Their ratio, $Z_T = \frac{V_{out}}{I}$ is an impedance. For that reason manufacturers provide a transfer-impedance (Z_T) in their specification.

A probe that yields 1 Volt –over 50 Ω – for 1 Ampère of current has a transfer impedance of 1Ω . This, too, could be specified in decibels: $Z_T = 1\Omega$ equals $Z_T = 0$ dB Ω –use 20 log Z_T –



	EMC for Engineers		Use Faraday's law to measure currents graphical representation of the probe's response is a transfer-impedance	
2023-11-29	Use Faraday's law to measure currents		$ \begin{array}{c} \label{eq:response} \begin{array}{c} \mbox{caluration} & R \rightarrow M + I \\ \mbox{cutoff} & \mbox{response} \\ \mbox{cutoff} & \mbox{response} \\ \mbox{cutoff} & \mbox{response} \\ \mbox{cutoff} & \mbox{cutoff} \\ \mbox{cutoff} & c$	
	The tranfer function of the current probe is drawn in this slide. The high-frewequency response is flat – frequency independent–. Below the cut-off frequency, the response in-	factor (AF)–, comparable on slide 19. Note: at some high freque ends and resonances will l ing a calibration–. This r	le to the graph shown uency the flat response I be seen —usually dur- s marks the end of the	
	creases <i>proportional to</i> , \propto , the frequency and the measured results need to be corrected. For that reason, manufacturers often provide	usable frequency range. The "home-made" current perform well up to at leas	t transformers shown st 10 MHz.	

⁶Usually in deciBells, dB, to be **added** to the output voltage, in dB μ V to obtain the current in dB μ A. (read the manual for details)

a graph of the correction-factor⁶ –or antenna





The ferrite core concentrates magnetic field lines inside the turns of the coil. Even a single turn of wire, without ferrite, can

be used for very high frequencies –see picture top left–.

The circuit diagram of the current-probe applies.

But the devices rely on Faraday's law i.e. their output is proportional to the *derivative* of the magnetic flux, *B*, enclosed by the loop or turns: $V_{out} \propto \frac{\partial B}{\partial t}$ or \dot{B} , hence these devices are labeled B-dot probes in e.g. MIL-STD-461 (Aspect 63).

⁷If you have another ferrite C-core, you can close the magnetic loop and obtain a current-transformer.



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Use Faraday's law to detect magnetic fields

For high frequency work, this single turn *B* or B-dot probe can be used. A single turn, and no ferrite, means very low inductance, *L*, i.e. a high $F_{CO} = \frac{\omega_{CO}}{2\pi}$. But for the rest, the model on slide 27 applies. This is actually the way loops in equipment pick up magnetic fields –part of the complete EM-field– in a hazards of electromagnetic radiation to ordnance (HERO) situation. The device, shown at the top right hand side in the slide, is built using semi-rigid coax. This is a coax that has a massive –galvanized– copper shield. This shield is used for electric field shielding of the probe so it will only react to magnetic fields. To make that possible, the shield must have



an "air-gap", shown at left. The flux, Φ , in the equations is now calculated as the magnetic flux-density, B, times the area, A inside the loop: $\Phi = B \cdot A$. This replaces the original $\Phi = M \cdot I$ in the current transformer model on slide 27. Like the 5-turn "sniffer" probe on slide 29, it is used to check for the presence of magnetic fields, close to cabinets or printed circuit boards (PCBs) rather than *measure* them. The loop-probe diameter shall be much smaller than a quarter wavelength of the highest frequency. In case of doubt, build a smaller loop! The 50 Ω chip resistor terminates the center wire of the coax to the shield. Use $R = 100\Omega$ in the equations!

Example magnetic field based transducers

'home made' current and magnetic field probes





Photographs of the 4 described magnetic induction based transducers are shown in this slide.





tigate the magnetic field distribution around a

plane (GRP).



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SI reduce distortion in signal transmission

By moving the B-dot probe over the wire, the current distribution in the GRP can be inspected.

Directly over the wire, the current in the wire is seen as a spike on the oscilloscope.

Immediately next to the wire, the polarity of the spike reverses, showing that the current in the GRP is flowing in the opposite direction.

The return current in the GRP distributes in a bell shape under the wire.

If the wire is lifted, this bell becomes wider. This is another manifestation of **Lenz's law** that states that the direction of the electric current induced in a conductor by a changing magnetic field is such that the magnetic field created by the induced current opposes changes in the initial magnetic field (Aspect 64).

SI reduce distortion in signal transmission

Another way to say this: the return current's magnetic field in combination with the field of the line above it will occupy the minimum necessary volume between line and GRP i.e. it is a natural conservation mechanism.

Please use it to reduce electromagnetic interference (EMI)!



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└─Minimize mutual induction to reduce cross-talk



This bell shape of the return current under the source wire in our cross-talk experiment has an immediate impact on the amplitude of the cross-talk observed in the victim wire. In fact, we can do the same measurements with the victim wire in place of the B-dot

probe in slide 33.

Move the victim wire closer to or away from the source wire while keeping both at the same height over the GRP –use a book under the wires–.





under the source wire -D=0- corresponds to the local flux-density between the source wire and the GRP.

In the same way, the current-density under the victim wire -D=D- corresponds to the fluxdensity under the victim wire.

The -total- flux captured between the source wire and the GRP corresponds to the (self)inductance, *L_{source}*, under this wire.

In the same way, the flux captured between the victim wire and the GRP corresponds to the mutual-inductance, M, between the source and the victim wire loops formed with the GRP.

EMC literature in the USA predominantly uses L and M, in Europe the coupling-factor is preferred, $k = \frac{M}{I}$.

Part 4: The meaning of long and short in electromagnetics

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the wavelength of the transmitted signals. To really demonstrate long and short on a 200 MHz oscilloscope and a 4 ns rise time generator, we need to make our experiments longer, say, 2 meters or more.


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Cross-talk experiment capacitive and inductive

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Cross-talk experiment capacitive and inductive

The concept of reflections, demonstrated in slide 9, has implications for another experiment, performed in the basic EMC module:

Capacitive and inductive cross-talk and their combination, shown using the aluminum frame with two brass bars, visible at the top of this slide.

It is possible to show the effect of reflections on transmission lines in two ways:

 Using faster –smaller risetime– signals in the same experiment; - Using the same signals and increasing the length of the experiment.

Given the available oscilloscope and generator, a faster signal requires a faster generator and oscilloscope which is quite an investment.

Making the experiment larger is easy and cheap: in the bottom of the slide the same experiment is shown built from shielded twisted pairs (STP)-transmision line of 2.5 m, about seven times the original length (Aspect 65).





of any size. Key is the wavelength of the interference in

When scaled to wavelength, behavior is similar.



2023-11-29

What is large and what is small?

In the analog world the shortest wavelength, λ_{min} , of the highest frequency in the environment, f_{max} , is calculated using the parameters below. Divide that wavelength by 2 to find ℓ_{crit} :

$$u = rac{1}{ au_{PD}} \leq 3 imes 10^8 \ {
m m/s}$$

Thi is the propagation speed of the EM-waves (Use "=" in free space)

$$\begin{split} \lambda_{\textit{min}} &= \frac{\textit{c}}{\textit{f}_{\textit{max}}} \; [\textit{m}] \\ \ell_{\textit{crit}} &= \frac{\lambda_{\textit{min}}}{2} \; [\textit{m}] \end{split}$$

To calculate the critical size, ℓ_{crit} , in the digital world the key parameters are: $\tau_{PD} = \dots \ \$_m$ propagation delay (about 6.3 $\$_m$ in wires) $\tau_r = \dots$ [s] rise time of logic signals

$$\ell_{crit} = \frac{\tau_r}{\tau_{PD}} \, [\mathsf{m}]$$

One of the basic rules to achieve EMC is *do not use high frequencies.* What is a high frequency depends on the size of the system or rather, the length of the longest interconnection used. As we will see in the upcoming slides, the EMbehavior of a wire or cable changes drastically as soon as its size approaches one of the criteria in this slide.





Left The critical size implies a critical frequency

The analog world model for the critical size in EM-terms, shows a *critical frequency* related to the *physical dimensions* of an electronic system or module. This slide shows the frequency *spectrum* of the cross-talk measured at one end of a (victim) line/wire running in parallel to a (source) line/wire inside a common shielding: shielded twisted pairs (STP). The horizontal scale shows the *logarithm* of the frequency of excitation on the source line. The vertical scale shows the cross-talk voltage measured on the victim line relative to the voltage of the source line excitation. It is a logarithmic scale and the units are decibels, 20 log $\frac{V_{victim}}{V_{source}}$. At low frequencies, the ratio is determined by resistive effects in the com-



mon return metal shield. For higher frequencies, the cross-talk increases proportional to frequency, shown by the inclined straight line. This ends at *half* the critical frequency, determined by the physical length of both (source and victim) conductors. Here the cross-talk value reaches a *maximum* value. At the critical frequency, the cross-talk has a *minimum* and a low value at regular intervals as shown in the blue inset picture at the right hand bottom with a *linear* frequency scale (Aspect 66). This shows that at frequencies from $\frac{F_{crit}}{2}$ the cross-talk reaches an asymptote. Its height is determined by the *geometry of the cable* and is labeled **attenuation**.



EMC	for Engineers	Crosstalk on electrically long $-\tau_{PD} > \tau_{\tau}$ - transmission-lines capacitive and inductive effects occor during the paragraph of a digital transition Capacitive Propagation Direction
2023-11	$\Box Crosstalk \text{ on electrically long } -\tau_{PD} > \tau_r - \text{transmission-lines}$	Near end Far end Near end Million Statement

If the length of the experiment is much larger than the critical length defined on slide 39, Cross-talk occurs only *locally* at the location where a signal transition is passing at the moment (Aspect 67). The source signal propagation direction is from left to right in the drawing, the source resides at the *near* end of the line.

Both the Gauss and Faraday laws show that energy is transferred based on the derivative of electric or magnetic flux, a change in voltage and/or current in the source line.

The capacitive cross-talk generates a current flowing between the source line and the victim

line. This capacitive current, based on voltage changes, I_C , flows in both directions on the victim wire.

A current change in the source wire induces a current, I_L , in the victim wire that flow in the *opposite* direction,⁸ towards the source or near end of the wire.

The combined effect, generated at the location of the propagating transition on the source line is a current backwards towards the near-end of the victim line with amplitude $I_C + I_L$ and a current $I_C - I_L$ forward towards the far end of the victim line. These are called backwardand forward-cross-talk respectively.

⁸Remember the minus sign in the Faraday law –i.e. Lenz's law–



—Long propagation delay affects shape of crosstalk

This graph has a horizontal distance scale and a vertical time scale.

The slanted red line is the path along the victim line of cross-talk caused by a logic transition on the source line, moving from the source -the near end- starting at time 0 at distance 0 -top left- to the end of the victim line -far end-.

After $T(ime) = \ell \tau_{PD}$, where ℓ m is the total line length and τ_{PD} fm the propagation delay, the cross-talk arrives at the end of the line at distance ℓ .

During the passage of the logic transition on the source line, the *forward* cross-talk builds up and moves at the same speed in the direction of the *far* end on the victim line where it arrives at the same time as the logic transition arrives at the far end of the source line.

The duration of this cross-talk spike is τ_r , the risetime of the logic transition.

All this time, the *backward* cross-talk is generated and moves from the location of the logic transition towards the near end.

After the arrival of the transition at the end of the line, the last amount of *backward* cross-talk starts on its way towards the near end of the line and arrives at $2T(ime) = 2\ell \tau_{PD}$.

The duration of the backward cross-talk at the near end is therefore 2T, Much longer than the duration of the *forward* cross-talk, τ_r .



EMC for Engineers			Cross-talk experiment capacitive and inductive monter both new (neuros) and fir (bad) and of parsive lise
-11-520 Cross-talk	experiment capacitive a	nd inductive	
The setup of the expe in the basic EMC-m slide.	eriment is identical to that odule and shown in this	tic termination which will comes back from the <i>far</i> plished with a 100Ω resis	not reflect whatever end. That is accom- tor.
The impedance of the to the shield conduct	the STP lines with respect tor is 33Ω .	This will result in some re back towards the generat	eflection on the cable for. At the generator

miliar switch with three positions:

H: short circuit to the shield

E: open circuit

 Z_0 : a 33 Ω resistor to the shield.

The impedance at the *near* end of the *source* line needs to be 33Ω to make it a characterisnot see it.

The "weak spot" is the termination of the victim line: just 50 Ω at either end of this 33 Ω line. There will be some secondary reflection effects (Aspect 68).



Cross-talk experiment capacitive and inductive



The oscilloscope displays seen at the three switch positions show, that the two spikes in the same direction seen in the E and the spikes in opposite direction are actually *near* end cross-talk effects with a duration of two line delays.

Notice that all *far* end spikes are shifted one line delay, T with respect to the spikes at the *near* end. Interesting are the 2T crosstalk pulses at the far end in the E and H switch positions. This is also *near* end cross-talk, resulting from the transition on the *source* line which is *reflected* at the switch at the end of the *source* line (Aspect 69).

Then, finally, the switch position Z_0 . At the

near end of the *victim* line, we again see *near* end cross-talk. But since the source line is now characteristically terminated, there is only *far* end cross-talk at the *far* end.

This far end cross-talk is not zero but very short, τ_r .

The far end cross-talk is the difference $I_{C_{forward}} - I_{L_{backward}}$ shown in slide 41.

This could be zero if the shape in time and amplitude of the two components is identical. The ratio of these two components is determined by the *geometry* of the two lines and the shielding over the length of the line and not by whatever impedance is placed at the *end* of the *source* line (Aspect 70).

Part 5: Crosstalk between cables

EMC for Engineers

will analyze this phenomenon some more to

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29	EMC for Engineers	Transfer-impedance
2023-11-	└── Transfer-impedance	Part 5: Crosstalk between cables
	We have already seen cross-talk between two get a better grip on whe cables. The cause is transfer-impedance. We this cross-talk.	at we can do to avoid





In the basic EMC-module we have seen that cables can leak.

The process is called transfer-impedance, Z_T . In the situation at the top of this slide, an external current flows over a cable shield.

If the cable leaks, this results in a voltage, essentially, over the shield:

- caused by the external, common-mode (CM)-current flowing over it
- caused by the internal, differential mode (DM)-current flowing over it

In addition to the leaking shield, there could be pig-tails involved, usually at one of the ends of the cable. Note that "shield" could be "return conductor" e.g. in the unshielded twisted pairs (UTP)case. The effect is called transfer-impedance because the noise voltage $-U_{in}$ in the topdrawing- is caused by a current, I_{noise} , so the ratio manifests as an impedance.

The leaking shield –or other return– leaks per meter. For that reason, the dimension is Ω_{m} . The cable at the bottom on the slide is a –possibly nasty– DM-current which is sent through the cable. Transfer-impedance here means that essentially a voltage is created by the DM-current between the ends of the shield –or other return– (Aspect 71). This in turn causes CM-currents in the outside world.





into a DM-"substitute" source in the center conductor in the first example on the previous slide.

To see how this works, the shielded cable in this example- can be seen as two separate loops in combination with an external return slide.

These two loops are intimately coupled, -this is a good thing, they should be-, the shield loop current magnetic field is picked up by the signal loop through mutual induction M_{S1} .





If we, for the moment, disregard the mutual inductance between the shield and the center wire loops, we observe that the shield current, I_{cm} , flows over the shield impedance consisting of a resistor, R_S , with a series inductance, L_S . This means that, even if there is no mutual inductance, there is transfer-impedance as the current, I_{cm} , will induce a voltage which is added to the DM-voltage transported by the cable:

- Via Ohm's law: $I_{cm} \cdot R_S$
- Via the shield inductance: $I_{cm} \cdot j\omega L_S$

So, $U_{in} = I_{cm} (R_S + j\omega L_S)$ Both the R_S and L_S are *per meter* or per unit length (PUL)-parameters.

In this first approach we obtain, $Z_T = \frac{U_{in}}{I_{cm}} = R_S + j\omega L_S \frac{\Omega}{m}$



2023-11-29

Leaky interconnectionc give rise to CM-currents

But, obviously, mutual inductance, M_{S1} , between the shield and the center conductor should be included in the analysis. The shieldloop wit I_{cm} induces a voltage U_{center} = $-j\omega M_{S1}I_{cm}$ V through Faraday's law. Notice this voltage component has a negative sign! So it must be subtracted from the voltage component, U_{S} , already found in the shield. noise voltage, added to the de-The sired DM-voltage at the receiving amplifier at the end of the line now becomes: $U_{in}(j\omega) = U_S(j\omega) + U_{center}(j\omega) =$ $I_{cm}(j\omega) \left(R_S + j\omega \left(L_S - M_{S1}\right)\right) V$ the transfer-impedance Therefore be- $U_{in}(j\omega)$ $Z_T(j\omega)$ comes: =

 $(R_S + j\omega (L_S - M_{S1})) \Omega/m$. The inductive element in the last equation, $L_S - M_{S1}$ is called the transfer-inductance, L_T , by the late Don White (1927-2017), a well known EMCexpert. Imagine the ideal case, where all magnetic fields produced by the shield-loop would couple into the center conductor-loop. Then the transfer-inductance, L_T , would become zero (0) -but remember possible pig-tails-. The only remaining element in the transferimpedance would be the per unit length (PUL) shield-resistance, R_S . R_S can be reduced by the skin-effect, slide 51, so it becomes important at very high currents at low-frequencies as seen e.g. in lightning (Aspect 72).

interconnectionc give rise to CM-cur



2023-11-29

LInside a metal tube with current there is no field

As shown in slide 49, it is theoretically possible that Dow White's transfer-inductance is zero. This would occur as soon as $M_{S1} = L_S$. In that case $Z_T(j\omega) = R_S$ i.e. frequency independent. Can it be achieved? In the book *Static and Dynamic Electricity* by W.R. Smythe, the author proves that if a current on a tubular conductor flows evenly distributed over its circumference –same current density over 360° – there is *no magnetic field –from the shield current–inside the tube*: Smythe's theorem. Adding a center conductor does not change that situation. In slide 47 the coax cable is shown as a transformer having two single turns: Loop 1 is the center conductor

and external return path, shown as a return through "ground". Loop 2 is the tubular shield with this same external return path through "ground". Loop2 is the current-loop, I_S . This loop generates the flux Φ_S which –according to Smythe's theorem– exists only on the *outside* of the tubular shield.

This loop has an inductance $L_S = \frac{\Phi_S}{l_S}$. As all flux is outside the tube, the mutual inductance, the flux contained in the centerconductor loop divided by the current in the tube is identical: $L_S = \frac{\Phi_S}{l_S} = M_{S1}$. To achieve this uniform current distribution **connector/gland shells** shall **contact cable shields** over 360° (Aspect 73).



2023-11-29

igsquire Return current chooses path of least impedance



Slides 46 and 47 show the weak spot in the efforts to create ideal interconnections: their interface with the real world which can easily resemble *pig-tails*.

In addition we can ask ourselves what happens if an -intentional, DM- current flows on the center conductor and back through the shield? Well, there still is another mechanism that can help: the **skin effect**.

If an alternating current flows in a metal its field will induce, so called, Eddy currents in the metal which, due to the minus sign in Faraday's law, flow in the opposite direction of the current that generated the magnetic field. This has the effect that the original current is pushed to the surface. The graph in the top-right hand corner shows the resulting exponential decay of the current density, J_0 , with depth into the metal. The depth, δ , at which the current density has decayed to $J_{\delta} = e^{\frac{J_0}{e}}$ is called the skin depth. The ultimate effect is that the original current density is reduced to $J_d = J_0 e^{-\frac{d}{\delta}}$ at the opposite side of the metal –depth d–.

This skin-effect is the main component of the shielding effect of all-metal shielding walls including cable braids and tubes (Aspect 74).



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EMC for Engineers

-Example cable transfer-impedances

This slide shows examples of cable transferimpedances.

At the top a single braid coax, like the RG-58 type used for experiments in this workshop.

At the left side of the graphs the shield resistance, R_S is shown –the horizontal part– e.g. $R_S = 22 \text{ m}\Omega/\text{m}$ for the RG-58.

For most cables the inductive effects set in around 1 MHz. In the RG58 case, the curve slants up proportional to frequency –note the double logarithmic axes–. At the same level as the RG58 we see the optimized single braid that starts out at the same 22 m Ω/m but already shows some skin-effect –the downward dip before the slanting up proportional to frequency–.

More pronounced we see skin-effect in a double braid example, e.g. the dashed red line with the name ICORE. One of the effects of the double braid is the much lower shield resistance, $R_S = 3 \text{ m}\Omega/\text{m}$ here. Notice that the skin effect is the only mechanism that allows the transfer-impedance (Z_T) to dive below the shield resistance! The skin effect separates the shield internal from the shield external currents as shown in the diagram at the right hand side. The blue dotted line with resonances at high frequencies is a triax cable. This appears to be a measurement error as the insulated braids were shorted at the cable ends. The resulting shorted transmission-line resonates.

Example cable transfer-impedances



EMC for Engineers CM-currents run in loops too –see slide 12–

As we have seen in the basic module, cable cross-talk via transfer-impedance looks just like the cross-talk seen for single wires.

The only difference in the set up is the missing separate return conductor of the wire case as this return is built into the cables.

The explanation in the slide uses the CMcurrent produced by the source wire which flows over both cables and their connecting current boundaries (CBs). The victim cable will pick-up this CM-current through its own transfer-impedance.

Another metaphore would be that *magnetic fields* leak from the source-cable and *induce* a CM-current in the loop formed by the source and victim return conductors.

Separating the cables does not help to diminish the cross-talk as the I_{CM} will follow the path of least impedance which is through the cable-returns (Aspect 75).





⁹If no other information is available, the maximum possible distance over the width of the CB could be chosen. Otherwise estimates based on DM-current in the noisy cable, its Z_T , the required reduction or permissible mutual induction, see slide 55. You will also need the Z_T of the sensitive cable and the acceptable noise signal component there.





The wide metal cable-tray, or GRP, is actually a short-circuit of the source-cable shield *substitute* voltage source that generates the CM-current in this cable shield and in the connected wide metal strip.

Obviously, this short-circuit only works if the tray is connected –low-impedance– to the CB-strips with the connectors feeding the cables. As soon as the cable-tray is connected and the cables are laid on it over their full length, the tray will serve as a return path for the generated CM-current.

The CM return-current will concentrate under the source-cable and the current density over a cross-section perpendicular to the cable will look like the graph shown on slide 33.

The current density in the GRP directly under the source cable, D = 0, corresponds to the magnetic flux, Φ_{source} .

Directly under the victim cable, D = D, this flux has come down to Φ_{victim} .

Dividing both fluxes by I_{CM} , we obtain L_{source} and $M_{\frac{source}{1+\alpha+\alpha}}$.

Note that both L_{source} and $M_{\frac{source}{victim}}$ are per unit length (PUL) parameters i.e. (H/m)!

Bottom line: a cable tray reduces the crosstalk between cables by short-circuiting CMcurrents from noisy cables and reducing the loop with sensitive cables that pick-up noise through mutual induction (Aspect 76).



2023-11-29

EMC for Engineers

└─Same effect: PCB-traces over GRP

The CM-cross-talk behavior of cables in a metal tray corresponds to the cross-talk behavior between two parallel traces on a printed circuit board (PCB). As discussed on slide 40, cross-talk will increase proportional to frequency until a ceiling level –asymptote–. The frequency at which this ceiling is reached is half the critical frequency, pointed out on slide 39. The ceiling level is Attenuation dB below the signal level on the source trace. This level is determined by the per unit length (PUL) induction, L_{PUL} , of the PCB-traces and the PUL mutual induction between the PCB-traces, M_{PUL} . The ceiling –Attenuation– is only determined by the geometry of the traces

¹⁰Modern cable trays are perforated.



and the GRP over which they run. Note that if the trace length is increased, the same ceiling will be reached at a *lower frequency*. So, PCBs-trace-GRP combinations can be designed to have a minimum Attenuation, independent of their length. For digital logic -20 dB may be acceptable. Analog and mixed systems may need 30 dB or more (Aspect 77). Note that in the cables-in-the-tray situation both the parameters height-over-metal, H, and separation, D, are usually ill defined while cables will have varying diameters. Cables in trays are laid against the metal -ty-raps could be used¹⁰- and established source lines kept as far as possible removed from their victims.

Part 6: Current boundaries

EMC for Engineers

If signal energy is lost this usually happens via

transfer-impedance and CM-currents occur on

the cable shield-returns. These can then cross-

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The trick to avoid these effects is to shortcircuit the CM-currents as soon as they are generated.





flowing into equipment cabinets and possibly





Also shown in the basic EMCmodule was the fact that CBs work both ways:

- 1. They keep external CM-currents out;
- 2. They keep internal CM-currents in.

The second, internal CM-currents, are often generated by equipment-internal *pig-tails* e.g. cable-core strips on which originally shielded cable cores are connected.



Source: Smythe W.R. "Static and Dynamic Electricity"

p. 278. McGraw Hill, 1950



ble shield to the metal gland-plate.

2023-11-29

ONLY if shield current

uniformly distributed

over 360°

EMC for Engineers

As we have seen in slide 50, it is important to connect the shields of cables to the current boundary (CB)-metal over the full 360° otherwise the cable transfer-impedance may seriously suffer.

EMC-glands have a provision to make this 360° connection.

But to make this work, the insulation around the cable shield shall be removed at the exact location where e.g. the metallic spring -see picture top-right- will contact.

The rest of the insulation stays intact as these

nect the cable-shields to the -in this case- connector plate that serves as CB.

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EMC gland with provision for 360° contact

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As for the EMC-glands, EMC-connector shells also provide water-tightness.

Correct connection of the shield to the connector shells without compromising watertightness should be easier as a connector is usually at the end of a cable.

But always remember Smythe's theorem and connect the cable shield directly to gland or connector over 360° .





These type-2 CB as these cable trays are labeled also protect all cables inside them against external CM-currents from the environment.

But try to keep the external CM-currents -

(Aspect 78).

The connection with the CBs on either side should be very low impedance: think of lightning currents passing over the metal of the tray.





In the cable cross-talk experiment, we placed the source- and victim-cable against the metal of the cable tray. And noticed that, when we lifted a cable, cross-talk would increase.

The loops formed by cables and tray need to stay as small as possible for both source and victim cables.

In installations e.g. on ships, equipment is often placed on shock absorbers. Make sure that, if a cable tray in needed, it should follow the cables from equipment-A to equipment-B. With shock absorbers, these cable-tray exten-

sions should -of course- be flexible.

The cable-trays should be of one piece –at least electrically–. If separate tray sections need to be interconnected, make sure there is no paint or other insulator in the junction. If trays need to be painted, first join them together and check the resistance with a milli-Ohm-meter, then paint.

Of course, gaps are disastrous: check the picture in the top right of the slide. Please note that a simple wire strap cannot repair this error (Aspect 79).



EMC for Engineers -Categorize cables to detect sources and victims

EMC is all about separating sources and victims. So it is important to find them in the first place.

For that reason we can start by categorizing our interconnections. Cables in the interconnected equipment situation. But you can do this on any scale e.g. by categorizing traces on PCBs or even integrated circuits (ICs).

The simplified three category version shown in this slide is used in the basic EMC-module to show the approach to find the *critical* CB, located here at the cabinet where both the Noisy (E) and Sensitive (S) cables are connected. The approach works for any 2 adjacent categories. But an Indifferent or Neutral (N) cable will never be used to separate (E) from (S) (Aspect 80).

Official standards are more carefull and call our (N) "potentially disturbing" i.e. not suitable as protective GRP (type-2 CB). In practice GRPs should be used –strip, tube– **OR** adequately shielded cables.

E	CILL	C	•	11		60522
Example:		Categories	In	τne	IEC	00533:

3	Extremely sensitive	4	Extremely disturbing
2	Sensitive	5	Special
1	Potentially disturbing		



-29	EMC for Engineers		Find all CM-current loops find all current loops in your system, clausly sources and victims Process control system Prover spety 10 KW00 V
2023-11	└─Find all CM-current loops		
	In a real system there are many potential CM- loops. You will have to find them and categorize all cables.	wires are inappropriate–. A metal GRP under ¹¹ the option for smaller installa structure is the next best	e whole system is an itions, a metal maze alternative.

Then you should either find adequately shielded cables or find metal structures to use as cable-trays.

Any metal can be used as long as the complete cable path is against a continuously galvanically connected metal structure. Be sure to also give proper attention to the connection of all type-1 CB to this type-2 CB structure - structure is the next best alternative.

Most technical installations have sufficient structural metal that can be used to protect disturbing or sensitive cables -but keep these two separated-.

One way to separate them is to use the skineffect: use a metal strip between a sensitive and a disturbing cable.

¹¹A GRP as a floor implies all cables run on the floor. A ceiling GRP or grid could solve this. In that perspective the type-1, connector-plates on cabinets are logically moved to the tops of the cabinets.



Dominant EM-fields: use type 3 CB (shielding)

Current boundaries (CBs) as discussed so far are useful for interconnection/cable-related or *conducted* interference. CB type-1 –the connector plates– serves to short-circuit the CMcurrents from all cables connected to cabinet or module in an installation. If all cables are connected to a single connector/gland plate, the cabinet itself does not have to be a shielded enclosure. CB type-2 –cable trays– serves to separate sensitive cables from noisy ones. Often, the installation metallic structure can be used as CB type-2. Then, finally, for environments polluted with EM-fields with half-wavelengths smaller or in the order of the size of the installation, we need to think of ac-



tually shielding equipment. This is CB type-3. Ideally a gas-tight metal container e.g. the paint can shown at the top right. But gastight metal is not practical for electronics as these need to communicate with devices in the outside world and electric power. The CB type-3 shown at the bottom right of the slide is more practical. It has a CB type 1 with connectors. This leads us to a new aspect: zoning or the definition of regions. The inside of a type-3 CB is an EM environment that is *different* from the environment around it. The outside, region 0, is always there. From there inward we find region-1, -2 and so on. This implies a hierarchy of CB type-3 (Aspect 81).

Part 7: Achieving EMC at the system level

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EMC for Engineers
Part 7: Achieving EMC at the system level
Part 7: Achieving EMC at the system level

The next step is to apply the rules we found and obtain systems EMC.



high frequency and *transport* to be interpreted as *wavelength* >> *distance*

- -> Use no high frequencies if you do
- -> **Do not transport** them *if you do*
- -> Use adequate current boundaries (CBs)

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ε E	MC for Engineers	Fundamental rules of electromagnetic compatibility (EMC) high frequency and transport to be interpreted as neoelingth >> distance
2023-11-2	—Fundamental rules of electromagnetic compatibility (EMC)	-> Use no high frequencies #you do -> Do not transport them #you do -> Use adequate current boundaries (CBs)

Achieving electromagnetic compatibility (EMC) in a system, in principle is simple:

1. Use no high frequencies

But we want to build faster systems so we run into the next rule:

2. If you do use high frequencies: do not transport them

This dictates to keep high frequency interconnections extremely short e.g. place the frequency converter *on* the motor it is controlling. But there can be many reasons why this is not possible in a complex system.

3. Then, if you have to use longer interconnections, use adequate current boundaries (CBs) There are numerous reasons to end up in rule 3: convenience, reliability, availability and maintainability (RAM), thermal, environmental...

So the bottom line is: try to stick to these rules by dividing your system into EMs-*independent* modules. Restrict your fast electronics to the smallest possible volume. Try to stick to the low-frequency approximation –keep interconnection lengths below the local shortest $\lambda/20$. Try to stick to this rule as the sizes get larger. This means the frequencies go down as the environment gets larger.

EM-independent modules further allow you to build better versions later that can simply replace them.



2023-11-29

 \Box Use 'loosely (EM) coupled coherent modules[†]'

Electromagnetic interference (EMI) for larger installations becomes a problem of complexity. The idea is that if you work on a project with many people, the size of the problem is no doubt more complex than one engineer can completely cover. This is called the *semantic* gap. The solution is *hierarchy* and *abstrac*tion. Hierarchy means complex systems are decomposed into layers of less complex independent modules ultimately ending at components and assemblies available on the market. The other aspect is abstraction. Abstraction implies that the designer uses modules from a lower level based exclusively on that module's specifications. The modules are complex and the designer has no access to/cannot compreUse 'loosey (EM) coupled coherent modules' Advances and a fully takes and states' bases Operations of the states' and the states' - exile content of the st

hend all internal details. In the light of our EMC dialogue, this abstraction implies that the hardware modules are electromagnetically compatible: EMC. This means the individual modules will not influence each others behavior i.e. they will behave according to their specifications at all times. The way to achieve this is the hierarchical application of current boundaries (CBs), starting at the IC level up to the level where software takes over the behavior. For more information: see Reliable Systems Design using Current Boundaries, IEEEexplore, DOI 10.1109/MEMC.2017.7931984. and a summary of Yourdon's book at https://www.win.tue.nl/~wstomv/ quotes/structured-design.html





One of the first steps in the hierarchical approach is the definition of electromagnetic (EM)-regions or zones.

EM-Regions are environments with specific levels for EM-phenomena.

The specification of these regions is the responsibility of the systems-engineer.

The outside world, i.e. the environment in which the system is supposed to operate according to its specifications but on which the designer has no influence whatsoever, is always Region 0. Region 0 will always be there regardless of further defined –system internal–regions.

The slide shows a navy ship as an example.

The ship's bridge area is closest to region 0 and is labeled region 1.

The ships construction may have some shielding effects making region 1 slightly less challenging than region 0. Deeper down in the belly of the ship is region 2. Inside region 2, there could be e.g. a radio hut, defined as region 3. If more regions 3 are defined, there needs to be specified whether they should be mutually shielded.

The slide specifies the situation where commercially available equipment (CAE) for the industrial environment can be used in region 2 without modifications.



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MIL-STD-464 specifies military environments

Region 0 is the environment where your customer intends to operate your system.

The systems-engineer needs to access the properties of this region 0 environment.

As it is not under his/her control, the particular properties are usually found in a standard. The standard used in this slide in the MIL-STD-464 which specifies military environments for Navy, army and air-force.

This standard example is used as it is available

for free on the internet (Aspect 82). Other standards exist. e.g. the following, generic, standards: for the domestic environment – immunity: EN/IEC 61000-6-1 – emission: EN/IEC 61000-6-3 and for the industrial environment – immunity: EN/IEC 61000-6-2 – emission: EN/IEC 61000-6-4

MIL-STD-464 specifies military enviro

Electromagnetic Environmental Effects (E³)

Various environmental effects may influence systems -- and personnel-



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 \Box Electromagnetic Environmental Effects (E^3)

This is a 10 minute video showing various effects like:

- Lightning
- The Forrestal disaster (HERO accident)
- Animation "Uncommanded rocket launch"
- Handling of ordnance
- Radiation Hazards (RADHAZ) effect: induction on crane by short-wave transmitter
- Large EM-fields created by high-voltage switch at powerstation
- The Hindenburg disaster (an ESD accident)
- ESD accident at a fuel station
- EMI effects on disabled car





2023-11-29

\square Stick to the 'low frequency approach' if possible

Even electronic modules could have regions: Current boundaries (CBs) should be used to bound areas/environments to much smaller than the critical size defined in slide 39 and 40. Building these CBs at strategic locations, the physical size of a module in terms of EMeffects can be restricted to be less than ℓ_{crit} . Trying to limit module sizes in this way allows the "Low frequency approximation" which simplifies the measures to achieve EMC

(Aspect 83).

The effort implies the restriction of interface frequencies to values that allow the low frequency approximation in the next larger region/environment. See slide 40.

If this cannot be achieved, the interconnection needs special shielding care to obtain a *low* transfer-impedance (Z_T) , e.g. routing it within a steel pipe. The shielding/steel pipe could then be called a region in itself.


2023-11-29

Electromagnetic environments can be nested

Defining regions or zones is actually the nesting of electromagnetic (EM)-environments.

As you remember the three node –cabinet– model initially used to explain the approach to use CBs to separate noisy and sensitive cables, we can now continue this process. One of those nodes is expanded here to show that inside this particular cabinet there are six interconnected smaller nodes –modules or assemblies–, again with all three¹² cable types. At the module level, we can repeat the process and determine new CBs. By building systems as hierarchies of nested objects – loosely coupled and coherent– you place your CBs at natural boundaries and document your

¹²Or more if you use more categories.



choices. This will greatly improve maintainability in the future (Aspect 84). Note that the analysis model shown here assumes the locations of cabinets and modules are fixed. Before doing the analyses, these locations should be verified as the noisiness or sensitivity increases with distance because transferimpedance is distance dependent. In PCBterminology: "placement is more important than routing" (Aspect 85).

The other important aspect to remember is that type-2 CBs like cable trays or machinestructures shall be connected to the cabinet and module type-1 CBs. And keep cables that need type-2 CBs close to these provisions.

Hierarchically apply current boundaries

comparable to the well known Matryoshka dolls



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An appropriate metaphor for the nesting of EM-environments using CBs are the well known Matryoshka dolls.



Electrical bonding is 'Multipoint grounding'



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Electrical bonding is 'Multipoint grounding'

This and the next slide show examples of CBs at various levels in a system design. At the center –highest region number– we find PCBs. Modern PCBs have one or more ground reference planes (GRPs) over which traces are routed, a type-2 CB. At one edge¹³ these PCBs have connectors, that serve as type-1 CB, to interface with the module back-plane to which many more PCBs are connected. There are several provisions, explained in 10.1109/MEMC.2017.7931984, to make the

10.1109/MEMC.2017.7931984, to make the PCB-edge connector a true CB. 40 years ago, in the transistor-transistor logic (TTL)-days,



when an error was found on a digital board, a spare gate on an adjacent board would be used to correct it. That gate was wired with e.g. wire-warp wire from one board to another. Nowadays that would skip at least one CB, invalidating it. Drilling a hole in a shielding metal wall and feeding a insulated cable through it to service a newly installed device is a similar offense (Aspect 86)! The backplane interconnections in this example end up at the module or cabinet connector plate which is the next type-1 CB.

¹³If at two edges, this could cause the PCB to generate noise into or be sensitive to CM-currents from the next lower number region/environment. So this is not recommended.



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'Multipoint grounding'

From the cabinet connector plate –type-1 CB–, cables are routed to other modules/cabinets in the same room or they run to the bulk-head/metal room wall to an adjacent room. Imagine a situation where the adjacent room has a similar installation.

In that case, an interconnection from a PCB in the first room encounters 5 type-1 CBs on its journey to a PCB in the second room.

If each CB provides only 20 dB CM-separation, the total separation is already 100 dB –a factor 100000–. This layered CB approach is the true meaning of *multipoint "grounding"* for EMC. By the way, "*Earthing*" is a completely differ-



ent subject and has nothing to do with reduction of interference or EMC.

Protective earthing (PE) is for personal safety. Everything that can be touched should be connected, ultimately to the "Earth" you walk on, so that no dangerous touch-voltages can develop. As all metal equipment has one or more PE-connections, CM-currents may flow through the PE-network. This was demonstrated with the long-wire experiment with the radio to explain the working of a CB in the basic EMC module. CBs for EMC use the same metal structure, hence the term "grounding" (Aspect 87).



└─System boundary is also a current boundary

A top-down approach to EMC encompasses "thinking in environments":

1. What is the specified EMC-environment for which the devices you plan to use in your system have been tested or at least are guaranteed to work in properly -your region-1-?

2. In which environment will the new system have to operate -your region-0-?

Write/find a specification for your region-0
Build your region-1 and possibly extra regions for specific equipment.

This approach implies that you may have to build an environment –e.g. the industrial environment in this slide– as region-1 within your given region-0 –MIL-STD-464 in the example here. How difficult this is depends on

the *EM-distance* between your region-0 and region-1. The least you need to do is look at all interconnection-crossings of the systemboundary. These should be type-1 CBs. This is easiest if you have a completely shielded system. Just create type-1 CBs at the locations where cables enter. As a compromise you could use the metal chassis of your machine to connect your type-1 CBs to. Then attempt to use *just one* location –CB type-1–. To make type-1 CBs possible at several *separated* entry points, you will need some amount of complete shielding as external –region-0– CM-currents will otherwise flow *through* your system (Aspect 88).

System boundary is also a current boundary

Literature

In the older MIL-HDBK-237B there is more information on development issues

MIL-HDBK-237B, DEPARTMENT OF DEFENSE HANDBOOK: GUIDANCE FOR CONTROLLING ELECTROMAGNETIC ENVIRONMENTAL EFFECTS ON PLAT-FORMS, SYSTEMS, AND EQUIPMENT

Read all details in Henry Ott's book. https://hott. shielddigitaldesign. com/EMCE_book_files/ emce_book.html



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http://everyspec.com/MIL-HDBK/MIL-HDBK-0200-0299/MIL-HDBK-237B_21779/ The later versions of the 237 Handbook focus on procurement rather than development.

Find Henry Ott's book EMC Engineering at:

https://onlinelibrary.wiley.com/doi/epdf/10.1002/9780470508510.fmatter





Part 8: Testing

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A brief introduction to where to start once you get to the part of finding out whether your sys-

tem works in its intended environment.



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Front door vs. back door EMI

The concepts frontdoor and backdoor are used used to describe different interference paths. If you have a radio receiver and receive two stations at the same frequency, this is called *frontdoor* interference i.e. you hear two radio stations at the same time. Interference through -more hidden- other paths is called backdoor interference. This could be mainscarried noise, a radio frequency (RF) signal coupling into your intermediate frequency (IF) circuits or disturbance on your wired I/O entries. In a frontdoor case, e.g. an illegal transmitter operating at the same frequency as the desired station, it may be difficult to solve this in your system. If it is a station at a nearby frequency, you may have insufficient selectivity.



Then you could solve the problem by improving your input circuit. *Backdoor* interference usually implies you have to make your system stronger by shielding, filtering or even applying software protection (Aspect 89). An example is airplanes activating their brakes upon operation of a handheld transmitter by airport personnel. It appeared to be a spurious signal from some sensor. The software solution was to only react to that sensor after a certain number of pulses. In the early days of airbags, some would go off when a mobile telephone was used: typical backdoor. The latter is an example of a system safety related event. See e.g. MIL-STD-882.



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\Box The three dimensions of EMC

The three dimensions to approach any EMC situation are shown here:

1. Environments

Shown are five environments or regions-0: three military: Ground based, Airborne and Navy. And two civil environments: Industrial and Domestic.

Each environment has its own requirements and interference levels.

Reason: in a EM-silent environment like the domestic, little measures are required which makes products less immune but cheap. It that means also that domestic products have stricter emission limits (Aspect 90).

2. Phenomena.

For each environment there exist aspects to consider usually contained in EMC-standards. The sequence shown are tests intended for the Military Navy environment (Aspect 91). The description of the tests are summarized on slide 82.

3. Size

Depending on the size of equipment, different phenomena are dominant (Aspect 92).

The treatment of EMC requirements and the way to test them goes beyond the scope of this presentation.

Relation CS/CE/RS/RExxx to MIL-STD-461 phenomena

survey of test identifiers

CE102	Conducted Emission, Power Leads, 10 kHz to 10 MHz
RE101	Radiated Emission, Magnetic Field, 30 Hz to 100 MHz
RE102	Radiated Emissions, Electric Field, 10 kHz to 18 GHz
RE103	Radiated Emissions, Antenna Spurious and Harmonic Outputs, 10 kHz to 40 GHz
CS101	Conducted Susceptibility, Power Leads, 30 Hz to 150 kHz
CS114	Conducted Susceptibility, Bulk Cable Injection, 10 kHz to 200 MHz
CS116	Conducted Susceptibility, Damped Sinusoidal Transients, 10 kHz to 100 MHz
RS101	Radiated Susceptibility, Magnetic Field, 30 Hz to 100 kHz
RS103	Radiated Susceptibility, Electric Field, 2 MHz to 40 GHz
RS105	Radiated Susceptibility, Transient Electromagnetic Field, (HEMP/NEMP)

(refers to slide 81)

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	EMC for Engineers	Relation CS/CE/RS/RExxx to MIL-STD-461 phenomena survey of tost identifiers
2023-11-29	Relation CS/CE/RS/RExxx to MIL-STD-461 phenomena	CE102 Conducted Emission, Power Leads, 10 HHz to 10 MHz RE101 Radiated Emission, Magnetic Field, 30 Hz to 100 MHz RE101 Radiated Emission, Marguetic Field, 30 Hz to 100 MHz RE101 Radiated Emissions, Anterna Spuriosa and Harmonic Outputs, 10 HHz to 40 GH CS101 Conducted Susceptibility, Bulk Cable Injection, 10 HHz to 200 MHz CS111 Conducted Susceptibility, Damed Simulatif Trainests, 10 HHz to 200 MHz CS110 Radiated Susceptibility, Damed Simulatif Trainests, 10 HHz to 100 MHz RS101 Radiated Susceptibility, Trainetic Electromagnetic Field, (HEMP/NEMP) RS105 Radiated Susceptibility, Trainetic Electromagnetic Field, (HEMP/NEMP) (refers to skide 11)

For information on the details of the tests mentioned see the MIL-STD-461, available on the internet (follow the QR-code).

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\square Relation CS/CE/RS/RExxx to MIL-STD-461 phenomena

CEI02 Conducted Emission, Power Lack, 10 MHz to 10 MHz REI01 Realisted Emission, Magnetic Field, 30 Hz to 100 MHz Rei012 Realisted Emissions, Electric Field, 10 Hitz to 18 Oct 100 Conducted Susceptible, Yone and Harmonic Outputs, 10 MHz to 40 Conducted Susceptible, Damped Simoutidal Transients, 10 HHz to 10 MHz Rei013 Conducted Susceptible, Damped Simoutidal Transients, 10 HHz to 100 MHz Rei013 Realisted Susceptible, Damped Simoutidal Transients, 10 HHz to 100 MHz Rei013 Realisted Susceptible, Damped Simoutidal Transients, 10 HHz to 100 MHz Rei013 Realisted Susceptible, Damped Simoutidal Transients, 10 HHz to 100 MHz Rei013 Realisted Susceptible, Electric Field, 20 Htz to 40 CHz Realisted Susceptible, Transient Electromagnetic Field, (HEMP/NEMP) (refers to slide 81)

E ³	Electromagnetic Environmental Effects
ZT	transfer-impedance
AC	alternating current
AF	antenna factor
AWG	American wire gauge
BNC	Bayonet-Neill-Concelman
CAE	commercially available equipment
СВ	current boundary
СМ	common-mode
DC	direct current
DM	differential mode
EM	electromagnetic
EMC	electromagnetic compatibility
EMI	electromagnetic interference
EMP	electromagnetic pulse
ESD	electrostatic discharge
GRP	ground reference plane
HERO	hazards of electromagnetic radiation to ordnance
IC	integrated circuit
IF	intermediate frequency
РСВ	printed circuit board
PE	protective earth
PUL	per unit length
RADHAZ	Radiation Hazard
RAM	reliability, availability and maintainability
RF	radio frequency
STP	shielded twisted pairs
TDR	time domain reflectometer
TTL	transistor-transistor logic
UTP	unshielded twisted pairs
VNA	vector network analyzer

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